





Easystore Flex Custom-made solutions – the right choice for everyone.

WINTERSTEIGER's Easystore Flex systems for rental, depot and drying are extremely flexible and stable – they also offer a modern design as well as many new solutions that make them highly functional.

The Flex Modules can be combined for customized solutions.

Easystore Flex is the result of: the feedback and needs of our global customers, the further development of the tried-and-tested Easystore systems and the collaboration with renowned design agencies.

Experience the successful difference of Easystore Flex!



Contents:

Product Features	4
Modules	
Module Ski Straight	6
Module Ski 20° with Easyclip	8
Module Snowboard Vertical	10
Module Snowboard Horizontal	12
Module Universal Hanging	14
Module Boots/Helmets	16
Module Drying Optima	18
Module Drying Premia	20
Boot/Helmet Dryer Innova	22
System Lengths, Types, Features	24
Easystore Shop Furniture	26
Easystore Depot Systems	28
WINTERSTEIGER After Sales Service	30

Compelling details.

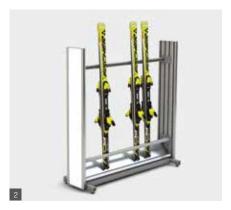
Two types of Easystore Flex storage systems are available:

- Ski racks of sendzimir-galvanized panel-sheet 1 - ideal for the backof-shop area
- Ski racks of sendzimir-galvanized panel-sheet with additional powder coating 2 - for a professional appearance

For an individual design, the ski rack's vertical supports can be equipped with narrow or wide front panels at the front and rear. We are happy to assist you with the design, including suggestions for the graphics.









FOM - Functional. Optimal. Maximal.

For the front panel, there are three options to choose from:

- Functional: The entry-level model in trendy white
- Optimal: A selection of wood designs
- Maximal: Panels printed with your logo and professional design









Maximal

Easystore Flex - flexibly combining modules.





The individual storage and drying modules can be combined and arranged into individual storage systems - even within the same rack.





From planning to implementation. Benefit from our experience.

WINTERSTEIGER supports you from the planning phase all the way to implementation of your perfect rental and depot facility. An optimal organization - from the arrival of the customer to the issuing of the sports equipment - provides faster turnaround times and makes the work easier.







3D planning



Implementation

Module Ski Straight

The versatile solution for rental and workshop shop.

The proven 3-point clamping system for storing skis of all kinds (alpine, rocker, free ride, cross-country) as well as for snowboards and various fun sports equipment.

The ski can be quickly placed into the ski rack and removed just as easily.

By mounting an additional safety bar for the skis and special wheels, the Flex Module Ski Straight can also be converted to a mobile workshop rack for transporting the sports equipment outdoors 1.

If required, the Ski Module Straight can be used as a presentation stand, both single-sided 2 and double-sided.

The Flex Module Ski Straight can be combined with many other modules of the Easystore Flex storage systems.

- Storage regardless of ski
- Easily adjusted for storing

Options:

- Additional shelves (even dryer modules)
- Transport equipment safely
- Castor wheels for outdoor use







Module Ski Straight and Module Ski 20° Type: powder-coated, wide front panel, Functional

A strong partner in everyday use.

Some possible combinations:

- Shelves for storing or drying boots and helmets
- Module Universal Hanging for polesor children's skis
- Helmet holder
- Module Ski Straight or Module Ski 20° with Easyclip for children's skis

Capacities and dimensions Module Ski Straight double-sided

1 shelf						
Width: 50 cm (2 Height: 154 cm						
Length in cm (inch)	Pairs of skis (ski width 115 mm)					
104 (41")	16					
152 (60")	24					
170 (67")	28					
205 (81")	34					
250 (98")	42					
300 (118")	50					

2 shelves Width: 50 cm (20") Height: 244/274 cm (96"/108")

	,
Length in cm (inch)	Pairs of skis (ski width 112 mm)
104 (41")	32
152 (60")	52
170 (67")	56
205 (81")	68
250 (98")	84
300 (118")	104





Module Ski Straight with modules for Boots/Helmets Type: powder-coated, wide front panel, Functional





Module Ski 20° with Easyclip Attractive presentation and systematic organization.

The clip system for quickly fastening the ski and releasing it just as easily.

Four adjustments allow storing skis from 59 to 144 mm in width.

The Easyclip 1 is the only ski clip that can easily accept standard skis as well as the widest free ride skis.

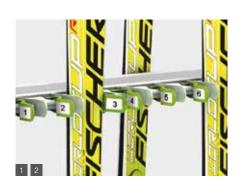
The lettering system ² for space numbering is ideal for use in the valet and depot.

The Flex Module Ski 20° can be combined with many other modules of the Easystore Flex storage systems.

- Attractive presentation of the skie – even for twin tips
- Ideal for use in the valet and depot thanks to the fixed partitioning

Optional:

Additional shelves (even dryer modules)







Module Ski 20° and Module Ski Straight Type: powder-coated, wide front panel, Functional

Some possible combinations:

- Shelves for storing or drying boots and helmets
- Module Universal Hanging for poles or 4 children's skis
- Helmet holder
- Module Ski 20° with Easyclip for children's skis





Module Ski 20° with Module Universal Hanging for poles and Module Ski 20° with modules for Boots/Helmets Type: powder-coated, wide front panel, Functional





Capacities and dimensions Module Ski 20° double-sided

1 shelf								
Width: 50 cm (20") Height: 154 cm (61")								
Length in cm (inch)	Pairs of skis (ski clip width 115 mm)	Pairs of skis (ski clip width 125 mm)						
152 (60")	24	22						
170 (67")	28	26						
205 (81")	34	30						
250 (98")	42	38						
300 (118")	50	46						

2 shelves								
Width: 50 cm (20") Height: 244/274 cm (96"/108")								
Length in cm (inch)	Pairs of skis (ski clip width 115 mm)	Pairs of skis (ski clip width 125 mm)						
152 (60")	48	44						
170 (67")	56	52						
205 (81")	68	60						
250 (98")	84	76						
300 (118")	100	92						

Module Snowboard Vertical All snowboards in the smallest space.

Depending on space requirements, the holders can be mounted for snowboards with or without bindings.

If required, the bindings can be stored in additional matching boxes.

The Flex Module Snowboard Vertical can be combined with many other modules of the Easystore Flex storage systems.

- Adjustable holders for snowboards with or without bindings
- Self-locking safety latch firmly holds the snowboards

Optional:

Boxes or shelves of for storing bindings









Module Snowboard Vertical with box for snowboard bindings including water pan Type: powder-coated, wide front panel, Functional

Some possible combinations:

- Boxes for snowboard bindings
- Shelves for storing boots, bindings or helmets
- Shelves for drying boots or helmets
- Helmet holder 4
- Module Snowboard Vertical for children's snowboards





Module Snowboard Vertical with modules Boots/Helmets for snowboard bindings including water pan Type: powder-coated, wide front panel, Functional

Capacities and dimensions Module Snowboard Vertical double-sided

1 shelf						
Width: 75 cm (30") Height: 204 cm (81")						
Length in cm (inch) Snowboards Snowboards without bindings with soft bindings						
152 (60")	152 (60") 76 20					
170 (67")	86	22				
205 (81")	104	26				
250 (98")	130	34				
300 (118")	158	40				

2 shelves								
Width: 75 cm (30") Height: 244/274 cm (96"/108")								
Length in cm (inch) Snowboards Snowboards without bindings with soft bindings								
152 (60")	152	40						
170 (67")	172	44						
205 (81")	208	52						
250 (98")	260	68						
300 (118")	316	80						

Module Snowboard Horizontal Attractive presentation and maximum space utilization.

The forks are easy to mount and can be flexibly adjusted – for the optimum use of the available height.

Depending on how they are mounted, the multifunctional forks can be used for storing snowboards with 1 or without 2 bindings.

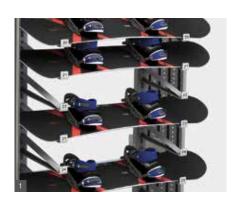
If required, the bindings can be stored in appropriate boxes 3.

The Flex Module Snowboard Horizontal can be combined with many other modules of the Easystore Flex storage systems.

 The multifunctional forks can be used for stacking snowboards, for presentation purposes and in valet and denot

Optional:

■ Boxes for storing bindings









Module Snowboard Horizontal including water pan Type: powder-coated, wide front panel, Functional

Snowboards conveniently stored and effectively presented.

Some possible combinations:

- Boxes for snowboard bindings
- Shelves for storing boots, bindings or helmets
- Shelves for drying boots or helmets
- Helmet holder

Capacities and dimensions Module Snowboard Horizontal double-sided

System height 200 cm							
Width: 75 cm (30") Height: 204 cm (81")							
Length in cm (inch) Snowboards Snowboards with soft bindings with soft bindings							
152 (60")	144	36					
170 (67")	144	36					
205 (81")	144	36/72*					
250 (98")	144	72					
300 (118")	144/288*	72/108*					

_	_	_	١.		_	/					_	-	
*	0	oti	on	all	У	with	addit	iona	l۷	/erti	са	supports	

System height 240 cm							
Width: 75 cm (30") Height: 244 cm (96")							
Length in cm (inch)	Snowboards with soft bindings						
152 (60")	176	44					
170 (67")	176	44					
205 (81")	176	44/88*					
250 (98")	176	88					
300 (118")	176/352*	88/132*					



Module Universal Hanging

Compact and versatile system for all kinds of sports equipment.

The modular system makes space for skis, snowboards, poles, various sports equipment and clothing.

Thanks to the different mounting position for the strut tubes, the same shelves and forks can be used for storing all kinds of sports equipment. The strut tubes are easy to mount and can be flexibly adjusted for height.

Fitted with a matching cross bar, the hanging system can also be used for clothing and helmets.

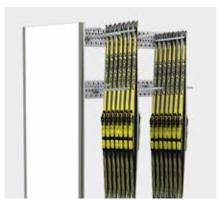
The Flex Module Universal Hanging can be combined with many other modules of the Easystore Flex storage systems.

 A universal fork for all types of sports equipment

Options:

- Forks in 3 different lengths
- Cross bar for clothing and helmets









Module Universal Hanging for children's skis and poles as well as helmets, including water pan Type: powder-coated, wide front panel, Functional





Some possible combinations:

- Shelves for storing or drying boots and helmets
- Helmet holder
- Module Ski Straight or Module Ski 20° with Easyclip
- Module Snowboard Vertical







Module Universal Hanging for skis, including water pan Type: powder-coated, wide front panel, Functional





Capacities and dimensions Module Universal Hanging double-sided

1 shelf							
Width: 75 cm Height: 154 c)					
Length in cm	Pairs of skis			Pairs of	Snowboard		
	Adults	Children*	Cross- country	poles	Without binding	With binding	
152 (60")	36	96	120	228	32	20	
170 (67")	42	108	132	258	36	24	
205 (81")	54	132	156	312	44	28	
250 (98")	66	156	192	390	56	32	
300 (118")	78	192	240	474	64	40	

^{*} Calculated for 2 shelves

2 shelves

Width: 75 cm (30") Height: 244/274 cm (96"/108")

		(00 / 100	,				
Length	Pairs of skis			Pairs of	Snowboard		
in cm	Adults	Children*	Cross- country	poles	Without binding	With binding	
152 (60")	72	192	240	456	64	40	
170 (67")	84	216	264	516	72	48	
205 (81")	108	264	312	624	88	56	
250 (98")	132	312	384	780	112	64	
300 (118")	156	384	480	948	128	80	

^{*} Calculated for 4 shelves

Module Boots/Helmets Boots and helmets at a glance.

The shelves can be adjusted in height. Whether boots, helmets or other sports equipment — everything is stored in its place.

By using adapters, the module can be converted for storing ice skates. The Flex Module Boots/Helmets can be combined with many other modules of the Easystore Flex storage systems.

- Efficient use of space throug flexible height adjustment
- Versatile

Options:

- Additional shelves (even dryer modules)
- Adapter for storing ice skates 3









Modules Boots/Helmets Type: powder-coated, wide front panel, Functional

Some possible combinations:

- Module Drying Premia for quickly drying boots or helmets
- Helmet holder
- Module Universal Hanging for skis or poles
- Module Ski Straight or Module Ski 20° with Easyclip
- Module Snowboard Vertical





Module Drying Premia and modules Boots/Helmets, including water pan Type: powder-coated, narrow front panel, Functional

Capacities and dimensions Module Boots/Helmets double-sided

10 shelves		
Width: 50 cm (20") Height: 204 cm (81")		
Length in cm (inch)	Pairs of boots size 27 MP	Helmets size M*
104 (41")	40	48
152 (60")	60	72
170 (67")	65	84
205 (81")	80	96
250 (98")	100	120
300 (118")	125	144

^{*} Calculated for 12 shelves

12 shelves			
Width: 50 cm (2 Height: 244 cm			
Length in cm (inch)	Pairs of boots size 27 MP	Helmets size M*	
104 (41")	48	60	
152 (60")	72	90	
170 (67")	78	105	
205 (81")	96	120	
250 (98")	120	150	
300 (118")	150	180	

^{*} Calculated for 15 shelves

Module Drying Optima

Saves space and energy in both rental and depot.

The flexible system for drying by ambient or optionally heated air.

The sophisticated rack concept makes the best use of available space with height-adjustable shelves.

Individually programmable shelves allow an energy-efficient operation. The optimized air flow system ensures consistent drying. The air is optionally cleaned – for a good, pleasant indoor climate.

The unit is easy to operate using an analog timer clock or a programmable control unit for operation 2.

The module can easily be converted to a universal drying system, by mounting cross bars for drying helmets or adding adapters for ice skates.

The Flex Module Drying Optima can be combined with many other modules of the Easystore Flex storage systems.

- Sophisticated rack concept
- Efficient use of energy through individually programmable shelves

Options:

- Additional heater
- Cross bar for drying helmets
- Adapter for ice skates
- Deodorization for fresh ambient air







Modules Drying Optima Type: powder-coated, wide front panel, Functional

Drying boots and helmets – reliably and consistently.

Some possible combinations:

- Helmet holder
- Module Universal Hanging for skis or poles
- Module Ski Straight or Module Ski 20° with Easyclip
- Module Snowboard Vertical







Capacities and dimensions Module Drying Optima double-sided

8 shelves Width: 50 cm (20") Height: 204 cm (81")		
Length in cm (inch)	Pairs of boots size 27 MP	Helmets size M*
152 (60")	48	60
170 (67")	52	70
205 (81")	64	80
250 (98")	80	100
300 (118")	100	120
+ 0 -1 - 1 -1 -1 (10 -11	

* Calculated for 10 shelve

10 shelves		
Width: 50 cm (20") Height: 244 cm (96")		
Length in cm (inch)	Pairs of boots size 27 MP	Helmets size M*
152 (60")	60	72
170 (67")	65	84
205 (81")	80	96
250 (98")	100	120
300 (118")	125	144

^{*} Calculated for 12 shelves

Output per shelf	For systems up to 2.0 m	For systems from 2.5 m
Ambient air	22 W	44 W
Warm air	192 W	264 W
xample:	192 W	

Module Drying Premia High-end in both space efficiency and technology.

An efficient system with warm air drying.

The sophisticated rack concept and the new level angle make the best use of available space.

Individually programmable shelves allow an energy-efficient operation. The optimized air flow system ensures consistent drying. The air is optionally cleaned – for a good, pleasant indoor climate.

The unit is easily operated by an analog timer clock or by a programmable control unit 2.

Using optional drip plates, water from boots on the upper levels can be prevented from reaching boots below. The angled levels can be optionally equipped with nozzles for drying helmets.

The Flex Module Drying Premia can be combined with many other modules of the Easystore Flex storage systems.

- Sophisticated rack concept for the best use of space
- Efficient use of energy through individually programmable shelves

Options:

- Drip plate to protect boots or helmets stored below from water and dirt
- Nozzles for drying helmets
- Deodorization for fresh ambient air







Modules Drying Premia for boots and helmets Type: powder-coated, wide front panel, Functional

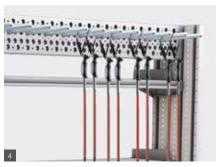
Offers compelling practical details.

Some possible combinations:

- Shelves for storing boots and helmets
- Module Universal Hanging for skis or poles
- Module Ski Straight or Module Ski 20° with Easyclip
- Module Snowboard Vertical







Capacities and dimensions Module Drying Premia double-sided

10 shelves	
Width: 75 cm (20") Height: 204 cm (81")	
Length in cm (inch)	Pairs of boots
152 (60")	50
170 (67")	55
205 (81")	70
250 (98")	80
300 (118")	100

12 shelves	
Width: 75 cm (20") Height: 244 cm (96")	
Length in cm (inch)	Pairs of boots
152 (60")	60
170 (67")	66
205 (81")	84
250 (98")	96
300 (118")	120

Direct connections per shelf: Supply voltage: 208 – 230 V 1 AC 50/60 Hz		
Connected via control unit: Supply voltage: 208 - 230 V 1/3 AC 50/60 Hz or 400 V 3 + N AC 50/60 Hz		
Output per shelf	For systems up to 2.0 m	For systems from 2.5 m
Warm air	422 W	524 W



Boot/Helmet Dryer Innova

Space-saving, economical and effective drying.

The single-sided warm air drying for wall mounting or with base stand.

The air is disinfected through a germicidal ozone lamp, and the ambient air is deodorized.

The hours of operation are set by an analog timer clock; its optional cover prevents changing the programmed settings.

The Innova Dryer is available for 5/15 pairs of boots or 14/42 helmets.

Options:

- Base stand
- Control cover

 Reliable drying system for wall mounting or with base stand

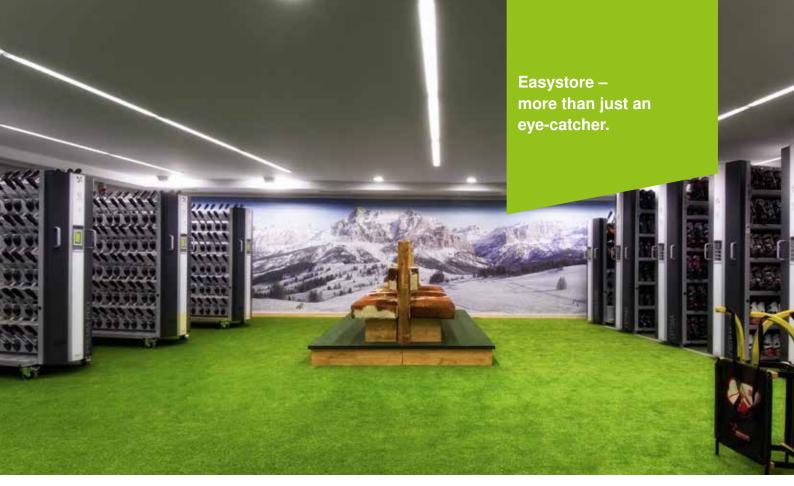








Dimensions incl. base stand 5 pairs of boots or 14 helmets: $224 \times 34 \times 41 \text{ cm} / 89 \text{" x } 13.4 \text{" x } 16.2 \text{" } (\text{H x W x D})$ Dimensions incl. base stand 15 pairs of boots or 42 helmets: $224 \times 94 \times 41 \text{ cm} / 89 \text{" x } 37 \text{" x } 16.2 \text{" } (\text{H x W x D})$ Supply voltage: 208 - 230 V 1 AC 50/60 Hz 10/16 A or 110 V 1 AC 60 Hz 10/16 A For 5 pairs of boots or 14 helmets: 500/1000 W For 15 pairs of boots or 42 helmets: 1000/2000 W









Easystore Flex system lengths and heights.

The criteria for choosing the system lengths and heights? To make best use of the available room height and, accordingly, the optimal space requirements.

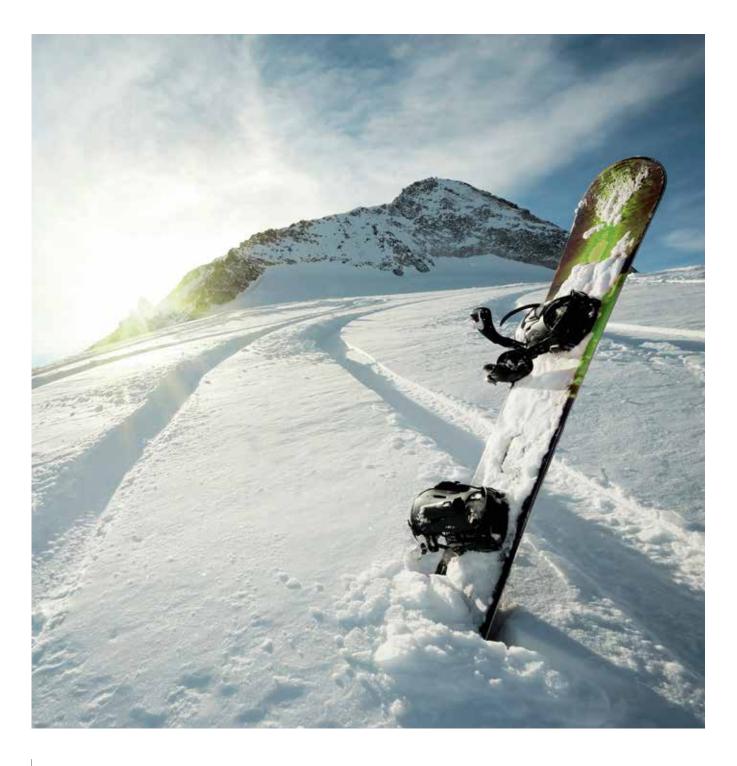
The Easystore Flex storage systems are compatible with the previous WINTERSTEIGER system lengths.

System length:
50 cm* (20")
100 cm* (40")
150 cm (59")
170 cm (67")
200 cm (79")
250 cm (98")
300 cm (118")

System heights:

150 cm (59") 200 cm (79") 240 cm (95") 270 cm* (106")

* Limited selection of modules



Easystore Flex types and features.

The Easystore Flex storage systems can be used with these types of mounting:

Model with robust, easy-running rail wheels.

Standard rack-on-rail system or rails with trip guard for safe working.





Model with various castor wheels in different sizes.



Model for wall mounting.

The modules can be mounted either directly to the wall or together with the rack's vertical supports.



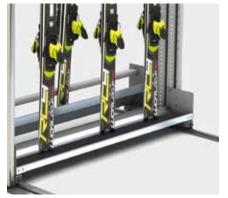


Model with feet.



Drainage for melting snow.

The specific shape of the shelves for boots and helmets carries the water away from each level to floor. The optional water pans – which can be additionally equipped with shockabsorbing and sound-resistant rubber mats – collect the water.



Water pan with rubber mat



Boot shelf with gully



Easystore makes contemporary designs system-capable.

The Easystore shop systems offer compelling features: contemporary design with the highest flexibility and stability. The materials used are robust and durable. The colors match the systems for rental, depot and drying.

The Easystore shop systems give your rental shop a designer look! The front pillar can be optionally equipped with an electric light. You can also adapt the design to your needs: with colors, integrated images and logos, individual labels and much more! The furniture's front surfaces can also be customized.

For a detailed description, please ask for our Easystore Shop Furniture brochure!







Easystore Tailor-made storage solutions.

Easystore locker systems by WINTERSTEIGER make an impression with state-of-the-art design, maximum flexibility and stability, and maximum storage capacity on a minimal footprint.

Thanks to our partnership with Gladek Technik in the field of storage lockers, our range of rental, storage and drying systems has become even more versatile. We plan storage lockers individually based on your requirements, taking maximum space utilization, drying and disinfection into account and at the same time catering to your access system needs.

Our Easyrent rental, storage and POS software makes storage management unbelievably fast and easy. It also features a simple module for managing and lock control for the Easystore locker systems. On top of this, you can choose your own colors, logos, visuals and labeling to customize the locker design.

Benefit from our experience. WINTERSTEIGER supports you from the planning phase all the way to implementation of your perfect storage facility.

For a detailed description, please ask for our Easystore Depot Systems brochure!





WINTERSTEIGER complete. Customer services.

WINTERSTEIGER sees its mission not only in the manufacture of innovative products for optimum customer benefit. Our demands and expectations go far beyond that. We understand the need for an accompanying partnership process that includes a range of optional services:

From planning to implementation.

WINTERSTEIGER provides complete system solutions for individual customer-specific requirements in all aspects of rental and servicing of skis and snowboards, including 3D planning, amortization and profitability analyses.

Strong customer service team.

A large team of extremely well-trained service technicians takes comprehensive care of the following:

- Machine set up
- Training courses
- Service stop-bys
- Preventive maintenance
- Advice
- Modifications
- Problem solving
- Repairs
- Support
- Fast spare parts supply

Individually tailored finance packages.

WINTERSTEIGER can offer you individually tailored finance packages, e.g. leasing or invoicing according to servicing demand.

Marketing Partnership.

WINTERSTEIGER will support you in advertising your ski service. Together we will optimize your efficiency using professional advertising materials.



Victories are developed in the mind. And with WINTERSTEIGER.

WINTERSTEIGER is the world market leader in service and rental solutions for the entire ski and snowboard sport. Sport shops, rental stations, well known ski and snowboard producers as well as leading ski federations trust in the system solutions and first class service from WINTERSTEIGER.

WINTERSTEIGER develops innovative system solutions for the rental and service of ski and snowboards. With this we concentrate highly on and take into consideration the various needs of our customers as well as recognizing the trends early enough to allow them to be brought into the product development.

With this strategy WINTERSTEIGER has established itself as competent partner in the planning and development of service work shops and rental stations. We accompany our customers starting with the evaluation of customer needs, the planning, financing solutions, trainings, personnel leasing, professional marketing support, all the way to our reliable after sales service.

The product range of Business Area SPORTS at a glance:

- Fully automatic service stations
- Base and edge grinding machines
- Racing service machines
- Base repair and binding adjustment equipment
- Waxing machines
- Rental software
- Rental, depot and drying systems

The product range of Business Area BOOTDOC at a glance:

- Foot analysis systems
- Insoles
- Compression/sports socks
- Fitting tools and equipment
- Foam liners



78-700-816 Easystore Flex 01/2013. Fotos: WINTERSTEIGER, Fischer, Resch. Copyright © WINTERSTEIGER AG, artindustrial design Gmbh

Success begins with the right decisions. At the right time. We look forward to you!





Headquarters:

Austria: WINTERSTEIGER AG, 4910 Ried, Dimmelstrasse 9, Tel.: +43 7752 919-0, Fax: +43 7752 919-52, sports@wintersteiger.at

International Companies:

Canada: WINTERSTEIGER Inc., CDN-Laval Q.C. H7L 5A1, 964 Bergar Street, Tel.: +1 450 6637800, Fax: +1 450 6632896, info@canada.wintersteiger.com

Germany: WINTERSTEIGER AG, Subsidiary Germany, 99310 Arnstadt, Alfred-Ley-Strasse 7, Tel.: +49 3628 66399 1970, Fax: +49 3628 66399 1973, sports@wintersteiger.at

France: SKID-WINTERSTEIGER S.A.S., 73800 Ste. Hélène du Lac, Parc d'Activités Alpespace, Tel.: +33 479 25-1160, Fax: +33 479 25-1161, office@skid-wintersteiger.com

Italy: WINTERSTEIGER Italia s.r.l., 39030 La Villa in Badia (BZ), Strada Ninz, 82, Tel.: +39 0471 844 186, Fax: +39 0471 844 179, info@wintersteiger.it

Russia: OOO WINTERSTEIGER, Krzhizhanovsky Str. 14, Build. 3, 117218 Moscow, Russia, Tel.: +7 495 645 84 91, Fax: +7 495 645 84 92, office@wintersteiger.ru

Switzerland: WINTERSTEIGER Schweiz AG, 6331 Hünenberg, Chamerstrasse 44, Tel.: +41 41 780 23 22, Fax: +41 41 780 23 90, office@wintersteiger.ch

USA: WINTERSTEIGER Inc., 4705 Amelia Earhart Drive, Salt Lake City, UT 84116-2876, Tel.: +1 801 355-6550, Fax: +1 801 355-6541, mailbox@wintersteiger.com

Representations:

Argentinia: Fidia SA, Buenos Aires, Australia: Rosbert International PTY.LTD., Artarmon, Benelux: Koltec Sport Equipment B.V., Dordrecht, Bulgaria: Infosport OOD, Sofia, Chile: Eolia LTDA, Santiago, China: Melchers Techexport GmbH, Beijing, Denmark: Fun Sport, Vejle, Finland: Oy Huntteri AB, Turku, Great Britain: Anything Technical Limited, Kendal/Cumbria, Hungary: Hefa Sport Ltd., Veszprém, Japan: SBA Incorporated, Tokyo, New Zealand: Tangled Web Marketing Limited, Rangiora, Norway/Sweden: Board & Ski Teknikk A/S, Son, Poland: Ikatur, Mogilany, Romania: Sports Games SRL, Timisoara, Slovakia/Czech Republic: Snow-How CR s.r.o., Ricany-Jazlovice, Slovenia: Tobos d.o.o., Škofja Loka, Spain: Manufacturas Deportivas Viper S.A., Barcelona, South Korea: Himazone, Seoul